

# Work Order ID 79124

**\*79124\***

Page 1

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Item ID: D412-711-021

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 03/02/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: M.L.J Date: 12/01/20 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D412-711	G

100

**\*100\***

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefiles and create labels per PPP D412-711-021 CHG001

0.00

0.00

120

**\*120\***

Packaging

Packaging

Pick Kit

Purchasing

Memo

0.00

0.00

130

**\*130\***

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

1 12/11/29

1 12/11/28

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 79124

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**\*79124\***

Page 2

Item ID: D412-711-021

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 03/02/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

**\*NR1\***

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
<b>*150*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-711-021								
	Location: <u>FG 020</u>								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

(12) 12/11/30 DAS 20 3-63

12/12/3 J

MLJ 12-11-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Work Order ID: 79124

**\*79124\***

Parent Item: D412-711-021

**\*D412-711-021\***

Parent Item Name: Vertical Reference Door Modification



Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.07 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-761-043		Manufactured	No			120	Each	0.0000		1			
<b>*D412-761-043*</b>		<b>Sms</b>							<b>**</b>				
Modified Latch Mechanism, LH													
D412-711-101		Manufactured	No			120	Each	6.0000		1			
<b>*D412-711-101*</b>									<b>**</b>				
Replacement Bubble Window													

87654 S/P

93539 S/P

**Sms**

Location	Loc Qty	Loc Code
FG080	2	
75144	2	
FG091	4	
77497	4	

D3802-1-120

Manufactured No

120

Each

1.0000



1

**\*D3802-1-120\***

Window Seal

**\*\***

92202 JB

**Sms**

Location	Loc Qty	Loc Code
ST412	1	
68167	1	

D4165-1

Manufactured No

120

Each

1.0000



1

**\*D4165-1\***

Doubler

**\*\***

87550 JB 12/11/20

**Sms**

Location	Loc Qty	Loc Code
ST137	1	
75018	1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-711-021

\*D412-711-021\*

Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

D4165-3 Manufactured No

120 Each

1.0000

~~\*D4165-3\*~~  
Inner Door Panel



1

\*\*

87667 JB



Smb

Location

Loc Qty

Loc Code

ST137

1

74960

1

D4165-5 Manufactured No

120 Each

1.0000

~~\*D4165-5\*~~  
Aft Rib



1

\*\*

90877 JB



Smb

Location

Loc Qty

Loc Code

ST137

1

74959

1

D4165-7 Manufactured No

120 Each

1.0000

~~\*D4165-7\*~~  
Fwd Rib



1

\*\*

90486 JB



Smb

Location

Loc Qty

Loc Code

ST137

1

74958

1

D4165-9 Manufactured No

120 Each

1.0000

~~\*D4165-9\*~~  
Angle



1

\*\*

87000 JB



Smb

Location

Loc Qty

Loc Code

ST137

1

77349

1

D4165-11 Manufactured No

120 Each

1.0000

~~\*D4165-11\*~~  
Door Cover Panel



1

\*\*

99130 JB

12/11/28

Smb

Location

Loc Qty

Loc Code

ST

1

68124

1

68124



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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-711-021

\*D412-711-021\*

Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

D4207-1	Manufactured	No	120	Each	0.0000
*D4207-1* SMD Window Retainer					
D4207-3	Manufactured	No	120	Each	0.0000
*D4207-3* SMD Instrument Window					
D4269-1	Manufactured	No	120	Each	0.0000
*D4269-1* SMD Angle					
D4269-3	Manufactured	No	120	Each	0.0000
*D4269-3* SMD Angle					
D4269-5	Manufactured	No	120	Each	0.0000
*D4269-5* SMD Angle					
D4269-7	Manufactured	No	120	Each	0.0000
*D4269-7* SMD Angle					
D4324-041	Manufactured	No	120	Each	0.0000
*D4324-041* SMD Armrest Assembly					
D4324-043	Manufactured	No	120	Each	0.0000
*D4324-043* SMD Arm Support Assembly					
D4327-1	Manufactured	No	120	Each	1.0000
*D4327-1* SMD Angle					

**	1	✓	9135820	
**	1	✓	7912820	
**	1	✓	7913920	
**	1	✓	7913720	
**	1	✓	7913120	
**	1	✓	7914620	
**	1	✓	8717820	
**	1	✓	8608220	
**	1	✓	8699820	12/11/28

Location

Loc Qty

Loc Code

ST139d

1

77350

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-711-021

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Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

D4327-3 Manufactured No 120 Each 0.0000

\*D4327-3\*

Angle

D4385-1 Manufactured No 120 Each 12.0000

\*D4385-1\*

Placard

Location

Loc Qty

Loc Code

ST139F

12

68141

2

72057

10

AN3-3A Purchased No 120 Each 134.0000

\*AN3-3A\*

Bolt

Location

Loc Qty

Loc Code

ST350

134

120187

134

AN3-4A Purchased No 120 Each 570.0000

\*AN3-4A\*

Bolt

Location

Loc Qty

Loc Code

ST350

570

104291

70

104625

300

120308

200

AN3-6A Purchased No 120 Each 180.0000

\*AN3-6A\*

Bolt

Location

Loc Qty

Loc Code

ST351

180

117441

130

119775

50

1

1

\*\*

79142 JB

2

2

\*\*

84641 JB

22

22

\*\*

122800 JB

20

20

\*\*

122814 JB

26

26

\*\*

16x122993 JB 12/11/25  
10x123831

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 79124

\*79124\*

Parent Item: D412-711-021

\*D412-711-021\*

Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-12A Purchased No 120 Each 59.0000

**\*AN3-12A\***  
Bolt

SMB

\*\* 1 121825 JB

Location	Loc Qty	Loc Code
ST351	59	
114536	1	
119641	58	

NAS1149F0332P Purchased No 120 Each 268.0000

**\*NAS1149F0332P\***  
WASHER

SMB

\*\* 92 121259 JB

Location	Loc Qty	Loc Code
ST275	268	
117735	37	
119225	228	
17317	3	

CR3242-4-2 Purchased No 120 Each 112.0000

**\*CR3242-4-2\***  
Rivet

SMB

\*\* 34 120717 JB

Location	Loc Qty	Loc Code
ST332	112	
116583	12	
117423	100	

MS20426AD3-3 Purchased No 120 Each 3,315.000

**\*MS20426AD3-3\***  
Rivet

SMB

\*\* 135 121011 JB 12/11/28

Location	Loc Qty	Loc Code
ST316	3315	
119109	2812	
19099	503	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 79124

\*79124\*

Parent Item: D412-711-021

\*D412-711-021\*

Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-3 Purchased No 120 Each 4,257.000

\*MS20426AD4-3\*

Rivet

SMB

## Location

## Loc Qty

## Loc Code

ST317

4257

113064

4257

120

Each

9,519.000

25

25

✓

JB

MS20470AD3-3 Purchased No 120 Each 9,519.000

\*MS20470AD3-3\*

Rivet, Universal Head

SMB

## Location

## Loc Qty

## Loc Code

ST319

9519

1065

1435

16941

8084

120

Each

5,950.000

90

90

✓

JB

MS20470AD4-3 Purchased No 120 Each 5,950.000

\*MS20470AD4-3\*

Rivet - Universal Head

SMB

## Location

## Loc Qty

## Loc Code

Mezz

5950

1642

1316

2193

4634

120

Each

5,685.000

24

24

✓

JB

MS21042L3 Purchased No 120 Each 5,685.000

\*MS21042L3\*

Nut

SMB

## Location

## Loc Qty

## Loc Code

ST300

5685

117441

16

117885

32

118451

5

118927

3

119017

5164

119075

465

123265 JB

12/11/28

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 79124

**\*79124\***

Parent Item: D412-711-021

**\*D412-711-021\***

Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

120

Each

323.0000

4 ✓

**\*MS21059L3\***

Nut Plate

\*\*

121444 JB

Smp

## Location

## Loc Qty

## Loc Code

ST301

123

118614

23

119546

100

ST302

200

120308

200

MS21069L3

Purchased

No

120

Each

101.0000

34 ✓

**\*MS21069L3\***

ANCHOR NUT

\*\*

120362 JB

Smp

## Location

## Loc Qty

## Loc Code

ST302

101

103447

1

115708

4

119108

96

MS21069L08

Purchased

No

120

Each

54.0000

8 ✓

**\*MS21069L08\***

ANCHOR NUT

\*\*

JB

Smp

## Location

## Loc Qty

## Loc Code

Mezz

54

102587

54

MS21071L3

Purchased

No

120

Each

91.0000

3 ✓

**\*MS21071L3\***

ANCHOR NUT

\*\*

JB

12/11/28

Smp

## Location

## Loc Qty

## Loc Code

ST302

91

102587

41

114348

50

102587

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-711-021

\*D412-711-021\*

Parent Item Name: Vertical Reference Door Modification

Start Date: 20/01/2012

Required Date: 03/02/2012

Start Qty: 1.00

Required Qty: 1.00

MS21071L08

Purchased

No

120

Each

184.0000

1

✓

\*MS21071L08\*

ANCHOR NUT

\*\*

yB 12/11/28

SnP

Location

Loc Qty

Loc Code

Mezz

184

102587

84

103447

100

102587

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# REFERENCE ONLY SMO

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	QTY -021	QTY -041	PART NUMBER	DESCRIPTION
					<del>22</del>	<del>=22</del>	<del>AN3-3A</del>	<del>BOLT</del>
					<del>20</del>	<del>=20</del>	<del>AN3-4A</del>	<del>BOLT</del>
					<del>26</del>	<del>=26</del>	<del>AN3-6A</del>	<del>BOLT</del>
					<del>41</del>	<del>=1</del>	<del>AN3-12A</del>	<del>BOLT</del>
					<del>92</del>	<del>=92</del>	<del>NAS1149F0332P</del>	<del>WASHER (OR AN960-10L)</del>
					<del>34</del>	<del>=34</del>	<del>CR3242-4-2</del>	<del>RIVET</del>
					<del>135</del>	<del>=135</del>	<del>MS20426AD3-3</del>	<del>RIVET</del>
					<del>140</del>	<del>=140</del>	<del>MS20426AD4-3</del>	<del>RIVET</del>
					<del>25</del>	<del>=25</del>	<del>MS20470AD3-3</del>	<del>RIVET</del>
					<del>90</del>	<del>=90</del>	<del>MS20470AD4-3</del>	<del>RIVET</del>
					<del>24</del>	<del>=24</del>	<del>MS21042L3</del>	<del>NUT</del>
					<del>4</del>	<del>=4</del>	<del>MS21059L3</del>	<del>NUT-PLATE</del>
					<del>34</del>	<del>=34</del>	<del>MS21069L3</del>	<del>NUT-PLATE</del>
					<del>8</del>	<del>=8</del>	<del>MS21069L08</del>	<del>NUT-PLATE</del>
					<del>3</del>	<del>=3</del>	<del>MS21071L3</del>	<del>NUT-PLATE</del>
					<del>4</del>	<del>=1</del>	<del>MS21071L08</del>	<del>NUT-PLATE</del>
<sup>A</sup> 1	<sup>A</sup> 1	<sup>A</sup> 1	<sup>A</sup> 1	<sup>A</sup> 1		1	204-030-853-119	LH COPILOT DOOR
1							D412-711-111	WIRING HARNESS, 212/412
<sup>B</sup> 1							<sup>B</sup> D4268-043	INSTRUMENT PANEL, 212/412 (REPLACES EA20469-15-412)
	1						D205-711-113	WIRING HARNESS, 205
	<sup>B</sup> 1						<sup>B</sup> D4268-041	INSTRUMENT PANEL, 205 (REPLACES EA20469-15-205)
		1					D204-711-115	WIRING HARNESS, 204
		<sup>B</sup> 1					<sup>B</sup> EA20469-15-204	INSTRUMENT PANEL, 204
			1				D214-711-117	WIRING HARNESS, 214
			<sup>B</sup> 1				<sup>B</sup> EA20469-15-214	INSTRUMENT PANEL, 214
				1			D212-711-119	WIRING HARNESS, EAGLE SINGLE
				<sup>B</sup> 1			<sup>B</sup> D4268-047	INSTRUMENT PANEL, EAGLE SINGLE

(A) CUSTOMER SUPPLIED

(B) INSTRUMENT PANEL INCLUDED WITH HARNESS ABOVE

## NOTES

### 1) WIRING HARNESSES:

For Bell 204/205/210/214 Wiring Harnesses, use drawing D2046904.  
 For Bell 212 Wiring Harnesses, use drawing D2046903.  
 For Bell 412 Wiring Harnesses, use drawing D412-711-901.  
 For Bell 212 modified per SH07-28/SR02831NY use D212-761-224  
 or D212-761-225 depending on aircraft s/n.

Wiring Harnesses will vary  
depending on aircraft s/n.

### 2) D412-711-101 REPLACEMENT WINDOW:

To increase downward viewing clarity, it is acceptable to cut a small section from the replacement window on its downward side per Figure 1 of this document. The cutout can be a maximum of 9.00" wide x 17.00" long (229mm x 432mm), measured along the profile of the replacement window. The corners of the cutout must have a minimum radius of 2" (50mm). The cutout should be located at least 1.0" (25mm) from the flange. The actual shape of the cutout can vary as desired, as long as the overall dimensions are within the specified limits. See Figure 1 for reference.

### 3) D412-711-043 SNAP VENT KIT:

It is acceptable to install a total of up to 2X D3932-1 Snap Vents (available from Dart) onto the D412-711-101 Replacement Window to provide ventilation into the cabin. Refer to Figure 1 for acceptable locations and size of cutouts.

### 4) It is acceptable to use MS21042L3 nuts to install the window in lieu of anchor nuts shown on D2046901.

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MFG. APPR.	N/A	<b>D412-711</b>	SHEET 3 OF 6
APPROVED	<del>SA</del>	TITLE	SCALE
DE APPR.	<del>SA</del>	<b>VERTICAL REFERENCE DOOR</b>	NTS
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QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	QTY <del>-021</del>	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X								D412-711-011	VERTICAL REFERENCE DOOR INSTALLATION, 212/412
	X							D205-711-013	VERTICAL REFERENCE DOOR INSTALLATION, 205/210
		X						D204-711-015	VERTICAL REFERENCE DOOR INSTALLATION, 204
			X					D214-711-017	VERTICAL REFERENCE DOOR INSTALLATION, 214
				X				D212-711-019	VERTICAL REFERENCE DOOR EAGLE SINGLE
1	1	1	1	1	X			D412-711-021	VERTICAL REFERENCE DOOR KIT
						X		D412-711-041	VERTICAL REFERENCE DOOR ASSEMBLY
							X	D412-711-043	SNAP VENT KIT
					<del>1</del>	<del>1</del>		<del>D412-761-043</del>	<del>MODIFIED LATCH MECHANISM KIT, LH (REPLACES EA20469-23/-24/-25)</del>
					<del>1</del>	<del>1</del>		<del>D412-711-101</del>	<del>REPLACEMENT WINDOW (REPLACES EAGLE P/N EB212-100L/EA20469-3)</del>
					<del>1</del>	<del>1</del>		<del>D3802-1-120</del>	<del>RUBBER STRIP</del>
							2	D3932-1	SNAP VENT
					<del>1</del>	<del>1</del>		<del>D4165-1</del>	<del>DOUBLER</del>
					<del>1</del>	<del>1</del>		<del>D4165-3</del>	<del>DOOR INNER SKIN (REPLACES EA20469-18)</del>
					<del>1</del>	<del>1</del>		<del>* D4165-5</del>	<del>AFT RIB (REPLACES EA20469-34)</del>
					<del>1</del>	<del>1</del>		<del>*** D4165-7</del>	<del>FWD RIB (REPLACES EA20469-31)</del>
					<del>1</del>	<del>1</del>		<del>D4165-9</del>	<del>ANGLE (REPLACES EA20469-17)</del>
					<del>1</del>	<del>1</del>		<del>D4165-11</del>	<del>DOOR COVER PANEL (REPLACES EA20469-21)</del>
					<del>1</del>	<del>1</del>		<del>D4207-1</del>	<del>WINDOW RETAINER (REPLACES EA20469-14)</del>
					<del>1</del>	<del>1</del>		<del>D4207-3</del>	<del>WINDOW (REPLACES EA20469-13)</del>
					<del>1</del>	<del>1</del>		<del>** D4269-1</del>	<del>ANGLE (REPLACES EA20469-33)</del>
					<del>1</del>	<del>1</del>		<del>*** D4269-3</del>	<del>ANGLE (REPLACES EA20469-30)</del>
					<del>1</del>	<del>1</del>		<del>*** D4269-5</del>	<del>ANGLE (REPLACES EA20469-29)</del>
					<del>1</del>	<del>1</del>		<del>** D4269-7</del>	<del>ANGLE (REPLACES EA20469-32)</del>
					<del>1</del>	<del>1</del>		<del>*** D4324-041</del>	<del>ARM REST ASSEMBLY</del>
					<del>1</del>	<del>1</del>		<del>*** D4324-043</del>	<del>ARM SUPPORT ASSEMBLY</del>
					<del>1</del>	<del>1</del>		<del>D4327-1</del>	<del>ANGLE (REPLACES EA20469-11)</del>
					<del>1</del>	<del>1</del>		<del>D4327-3</del>	<del>ANGLE (REPLACES EA20469-07)</del>
					<del>2</del>	<del>2</del>		<del>D4385-1</del>	<del>PLACARD</del>

\* PART OF EA20469-10 REAR RIB ASSEMBLY  
\*\* PART OF EA20469-12 FWD RIB ASSEMBLY ,  
\*\*\* PART OF EA20469-16 ARM REST ASSEMBLY

REFERENCE ONLY SmS

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MFG. APPR.	N/A	D412-711	SHEET 2 OF 6
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